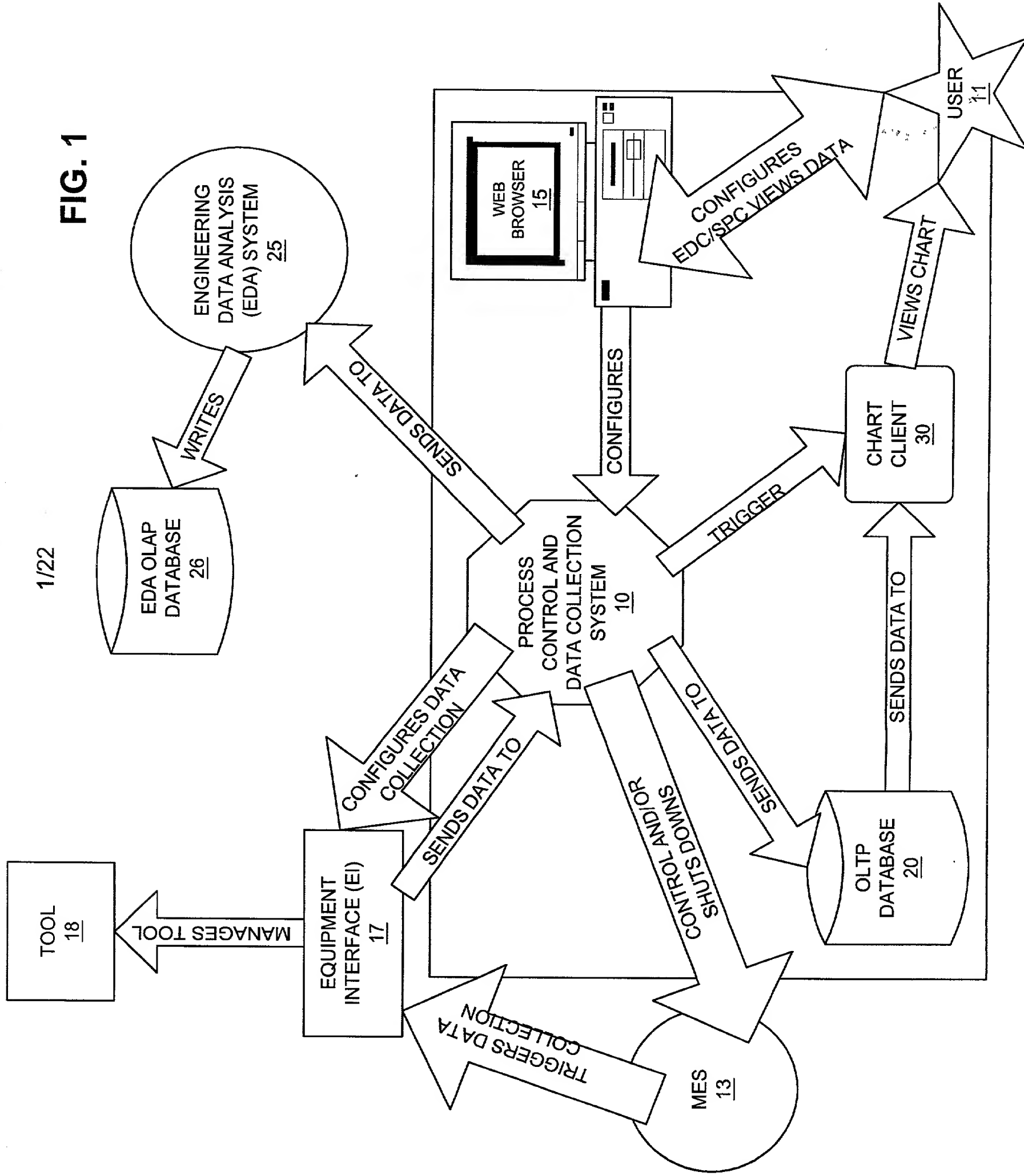


FIG. 1



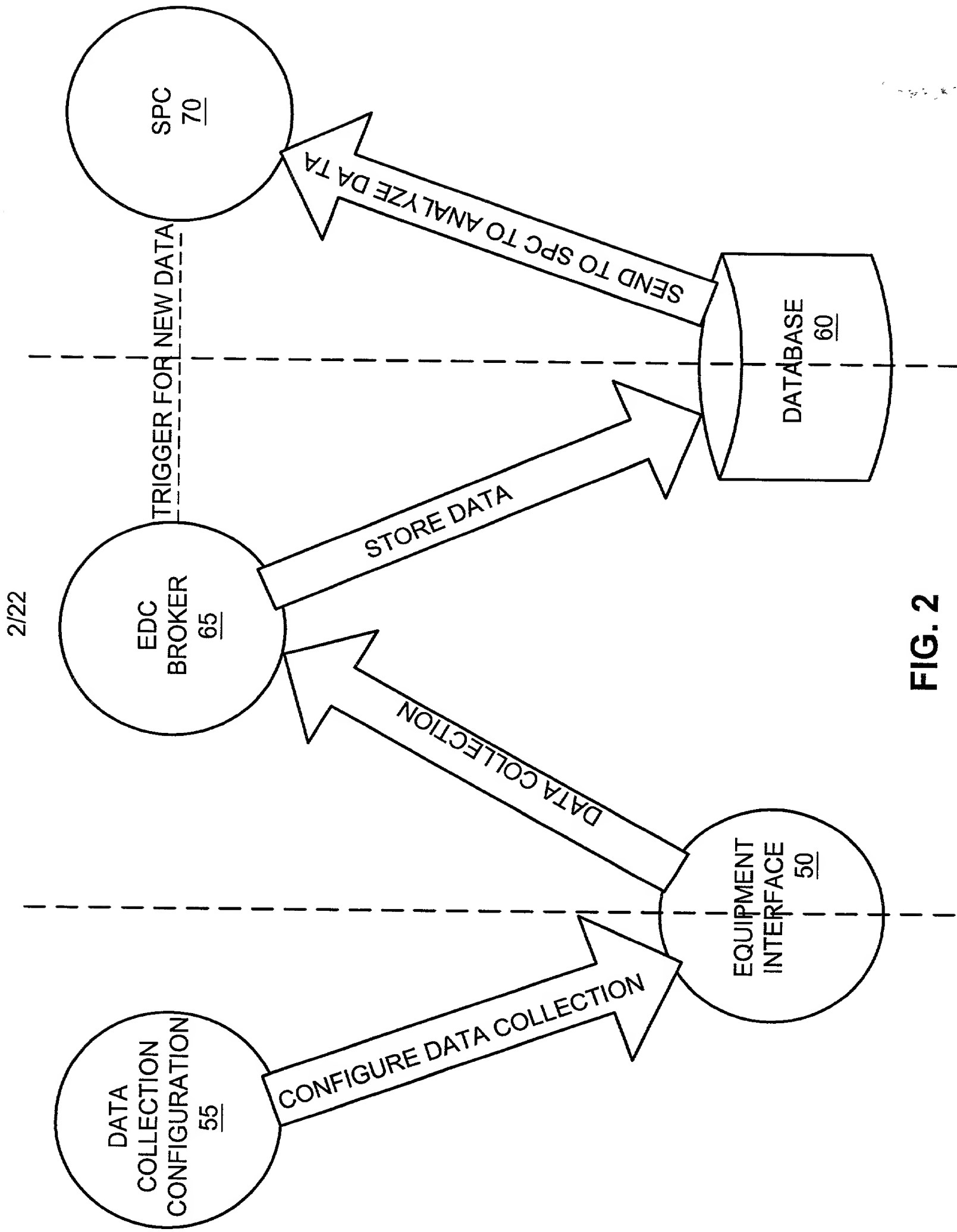
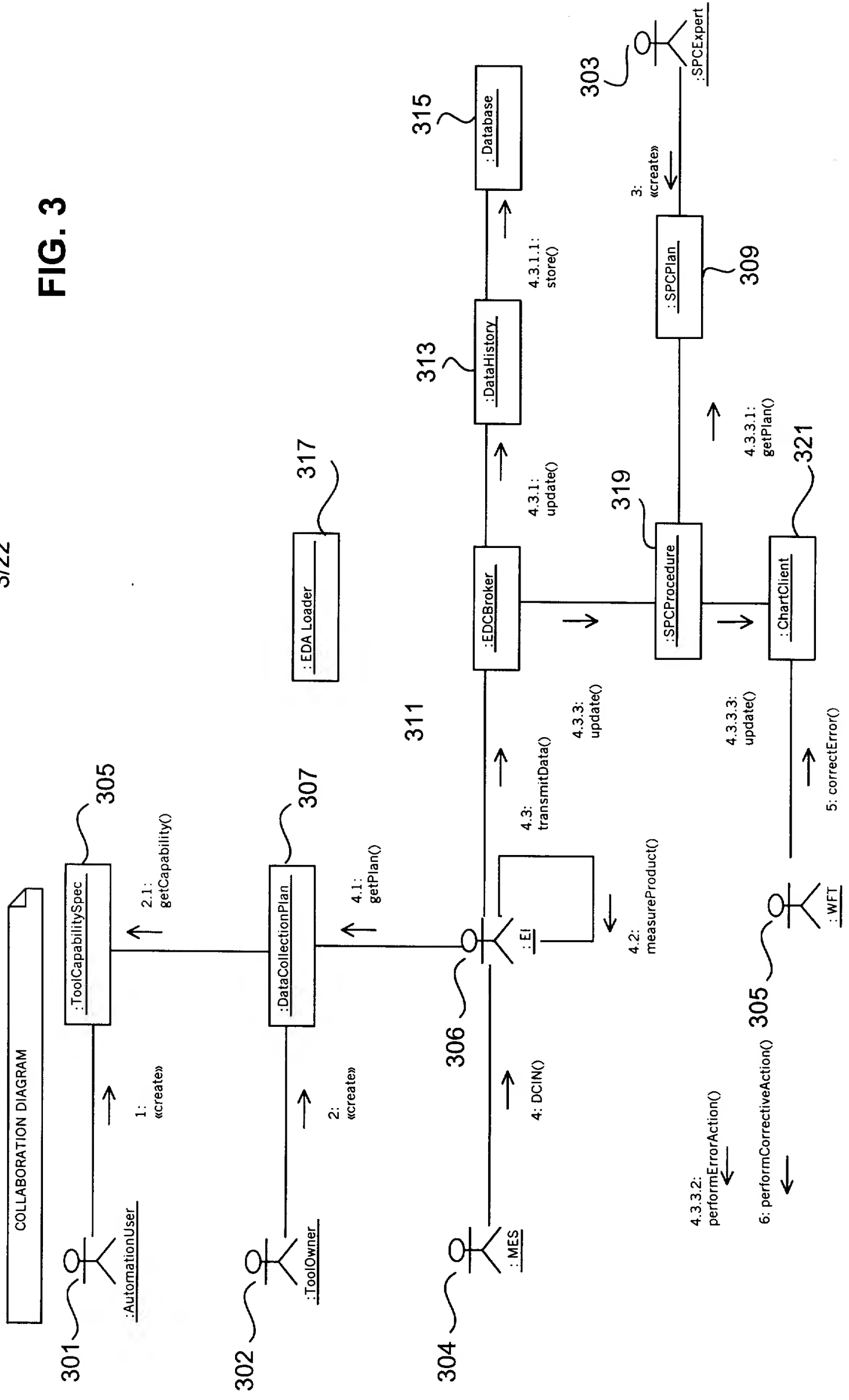
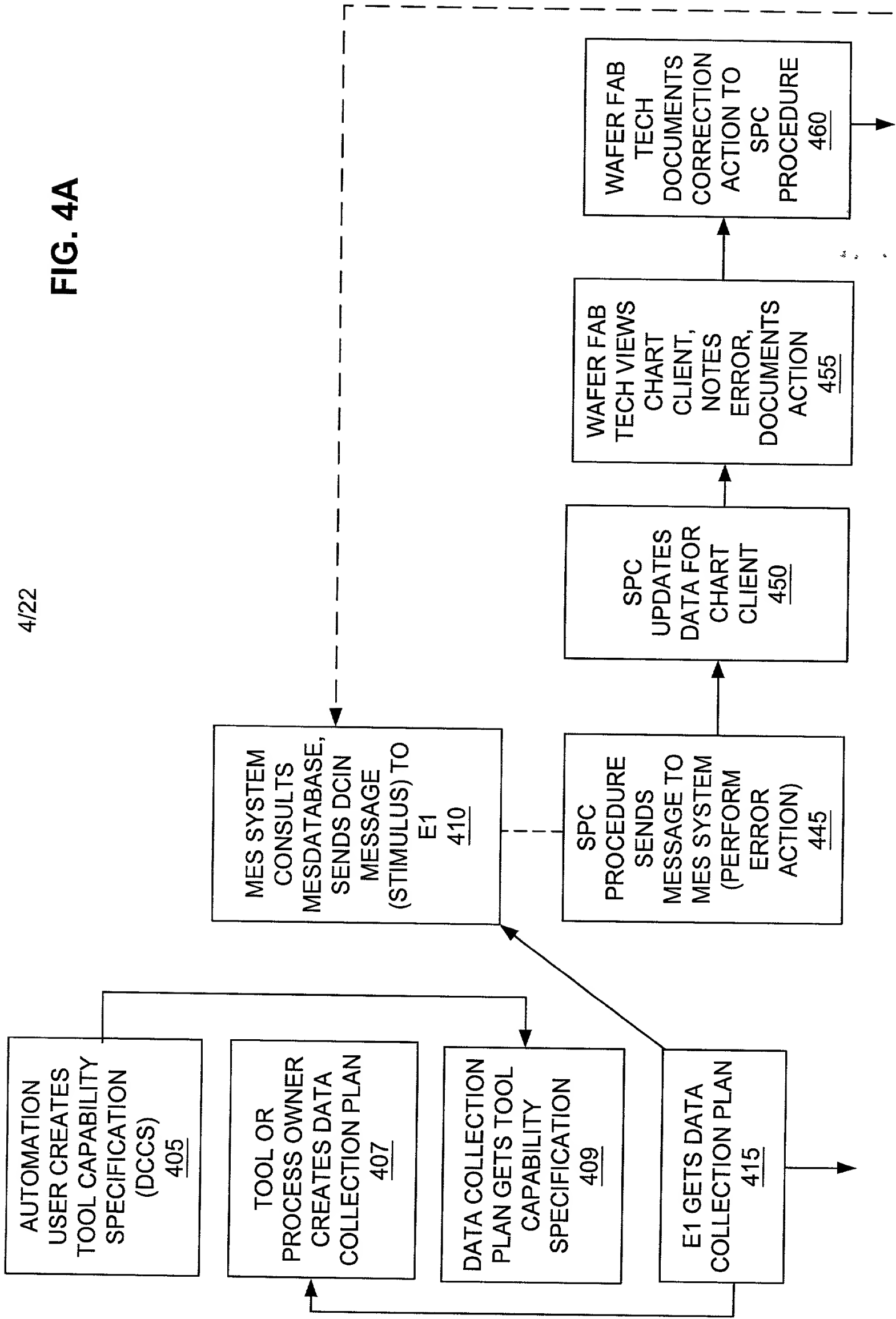


FIG. 2

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FIG. 3





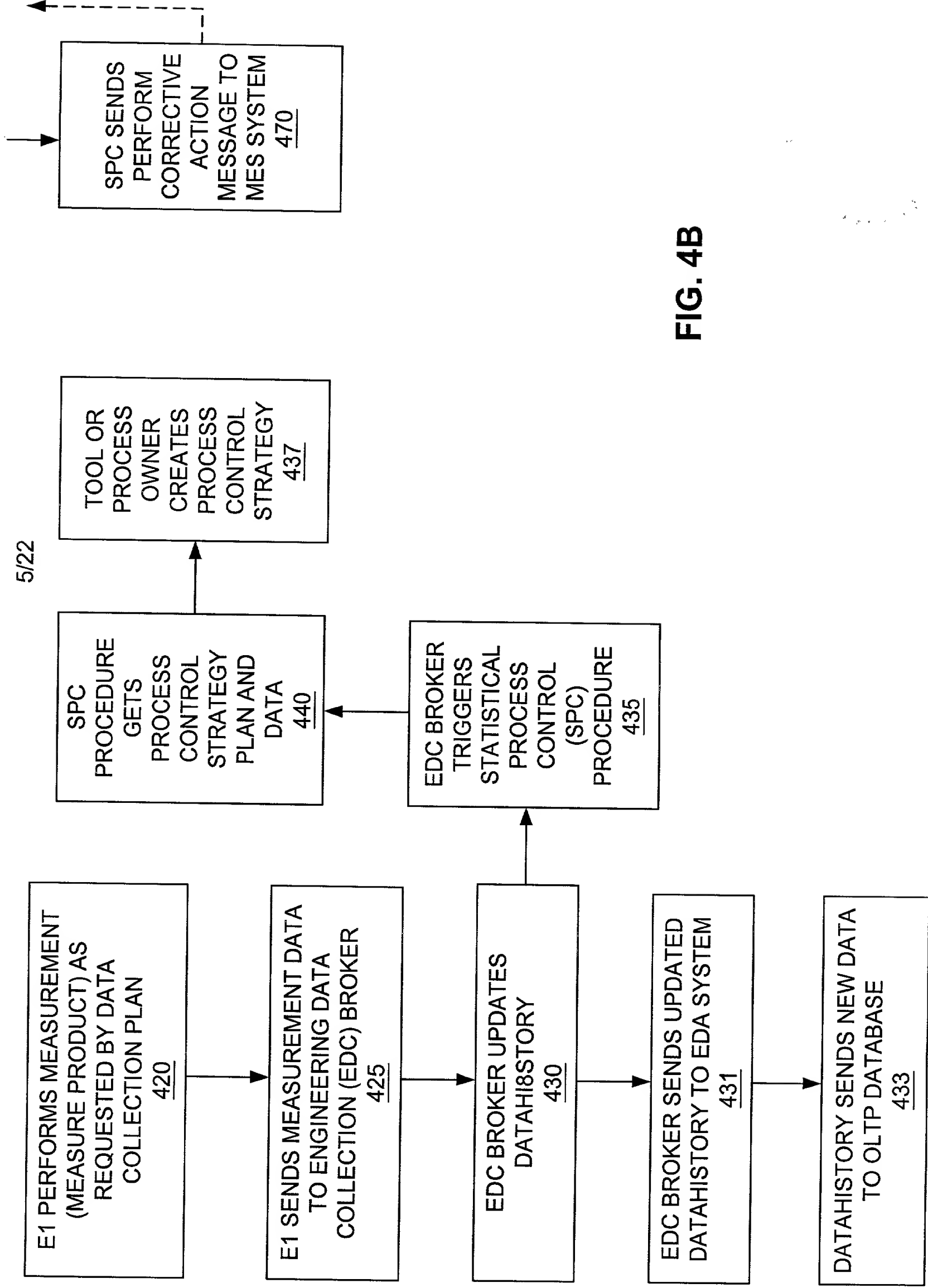
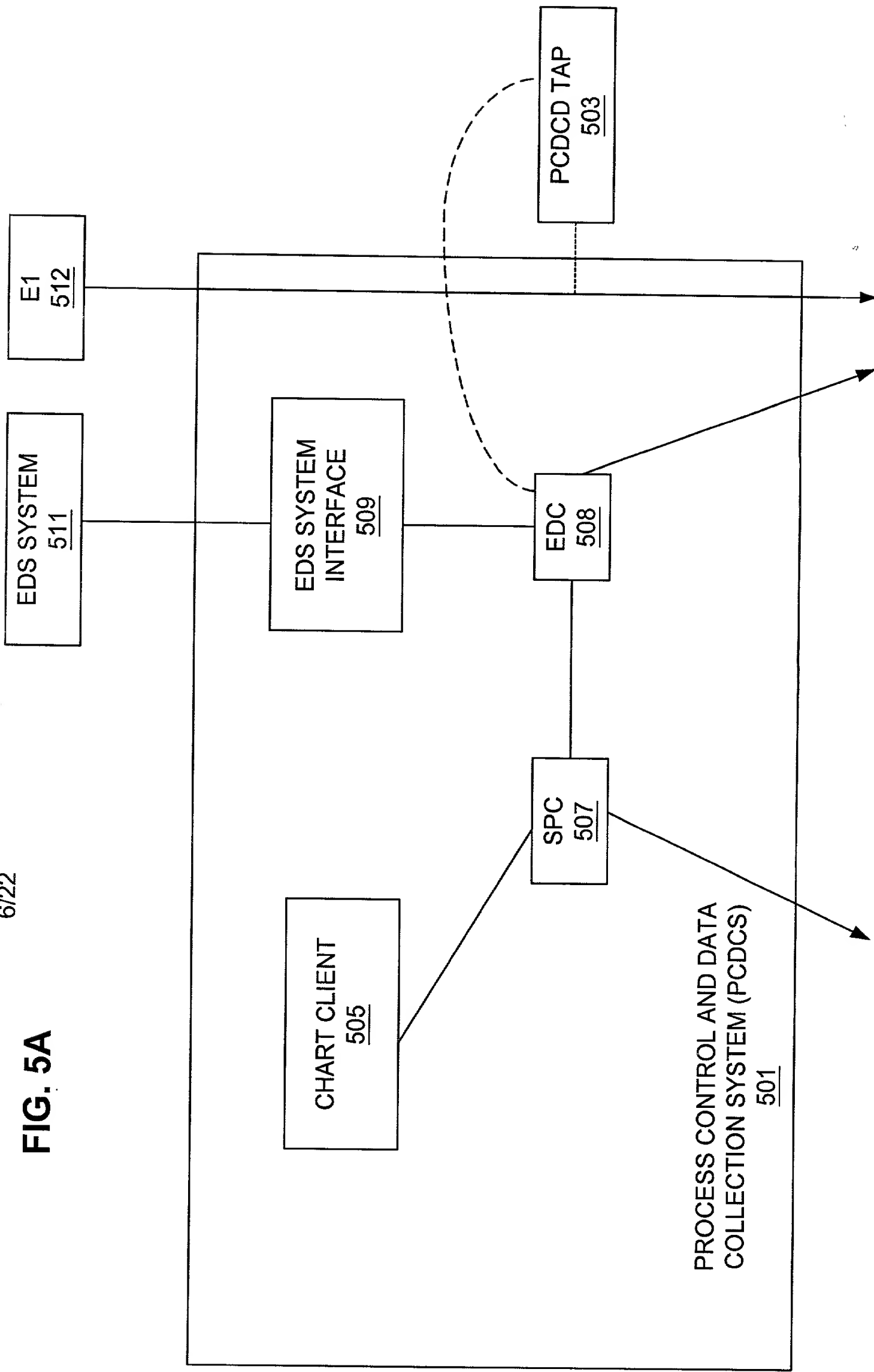


FIG. 4B

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FIG. 5A



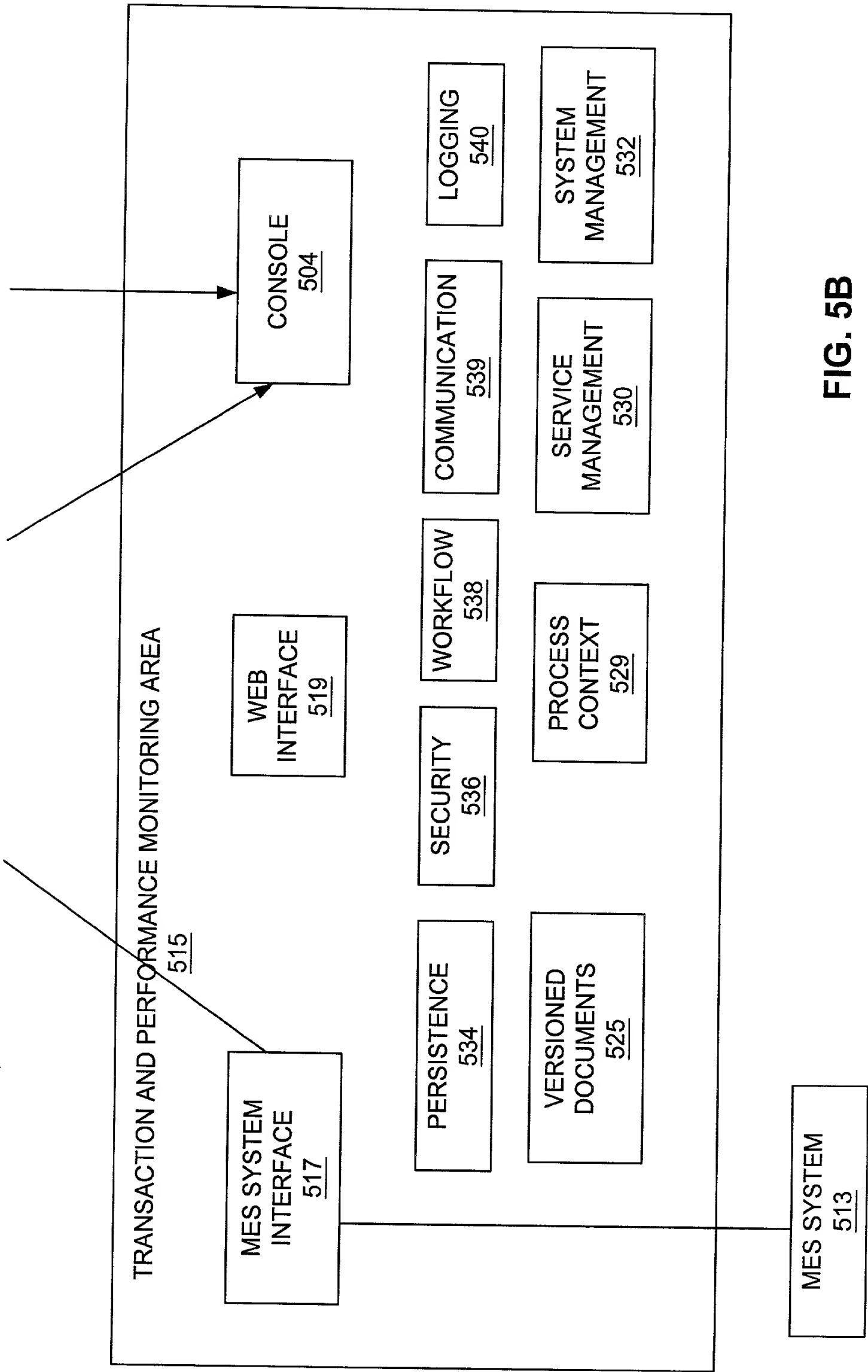


FIG. 5B

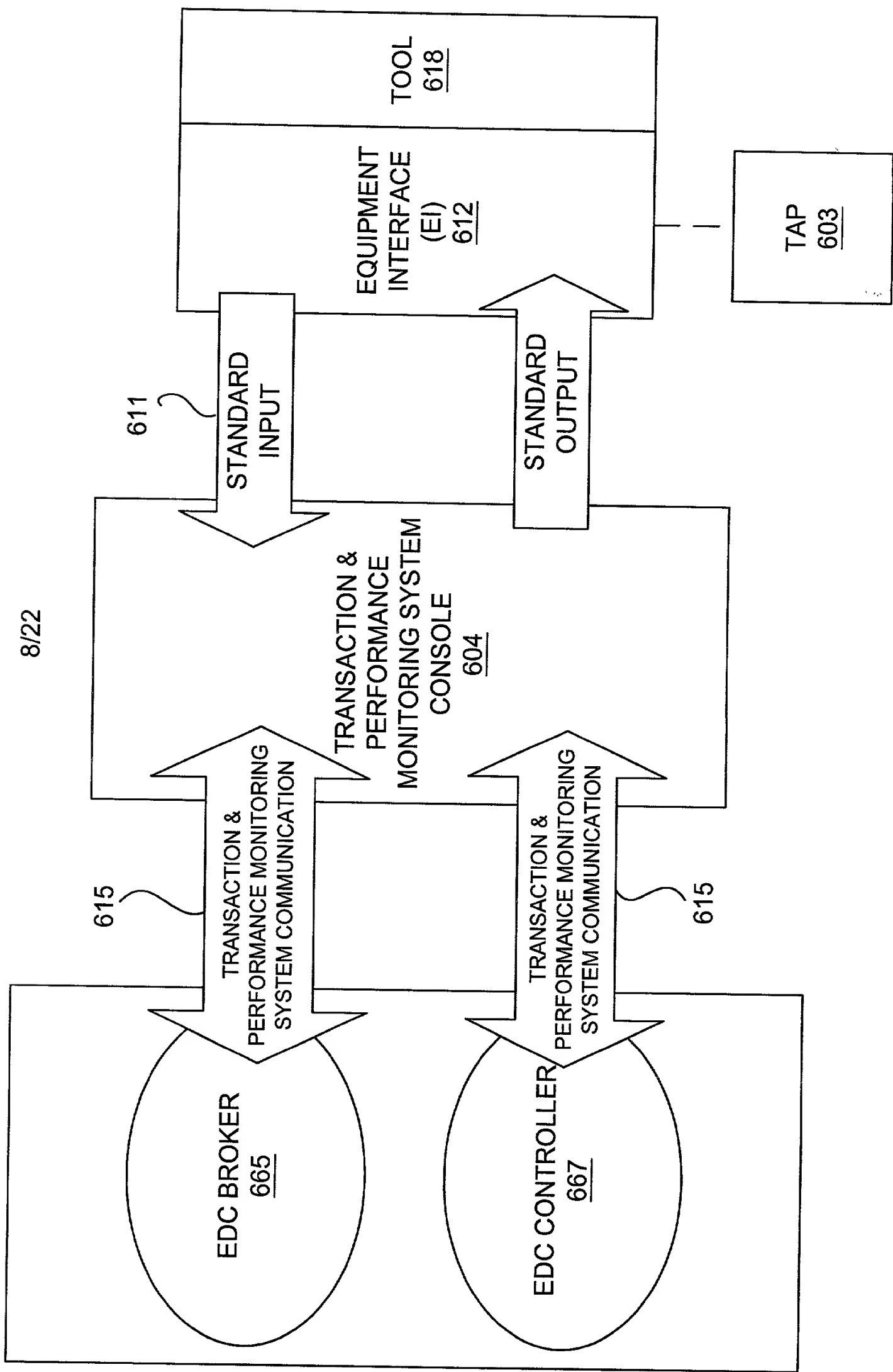


FIG. 6

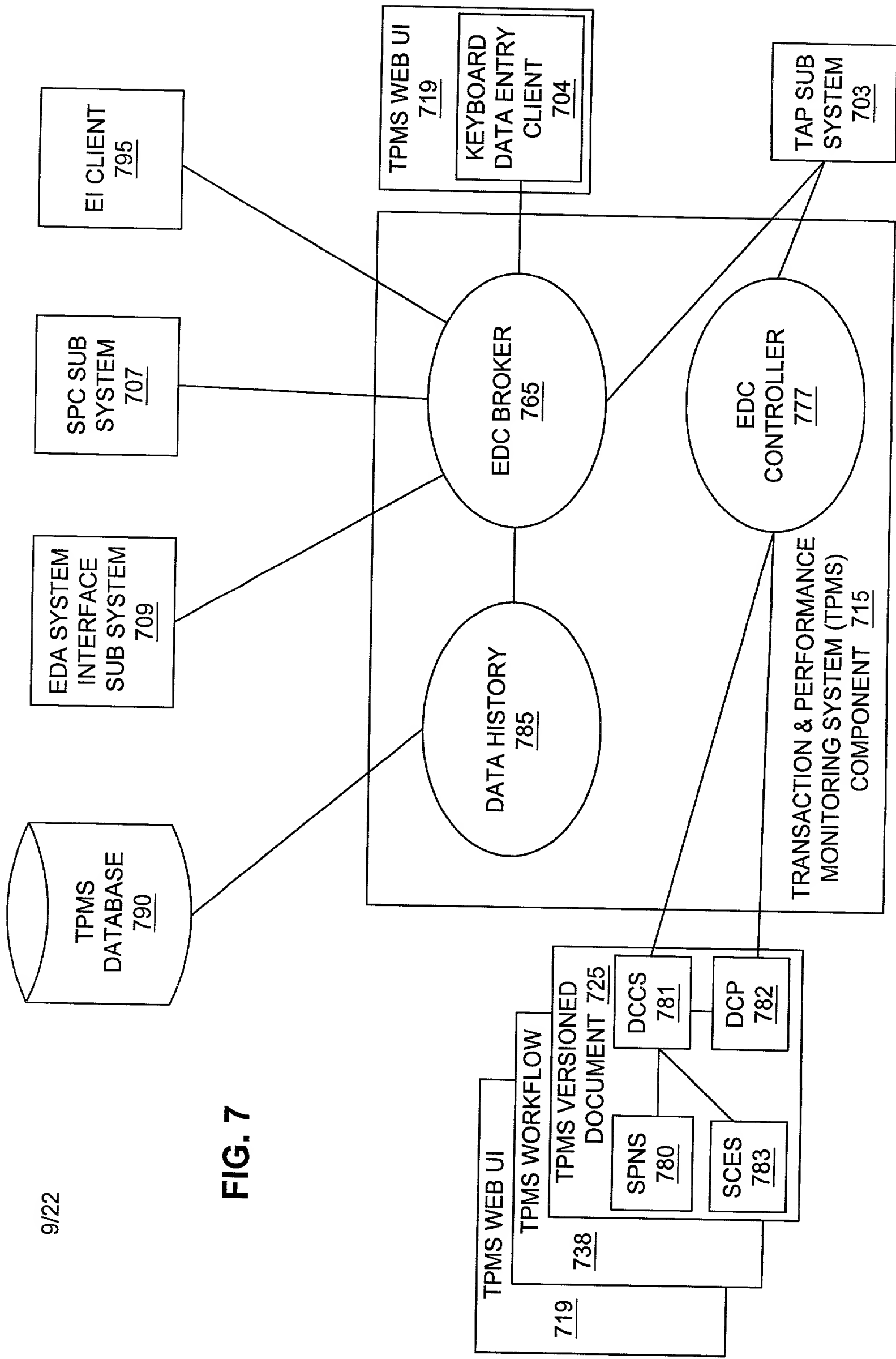


FIG. 7

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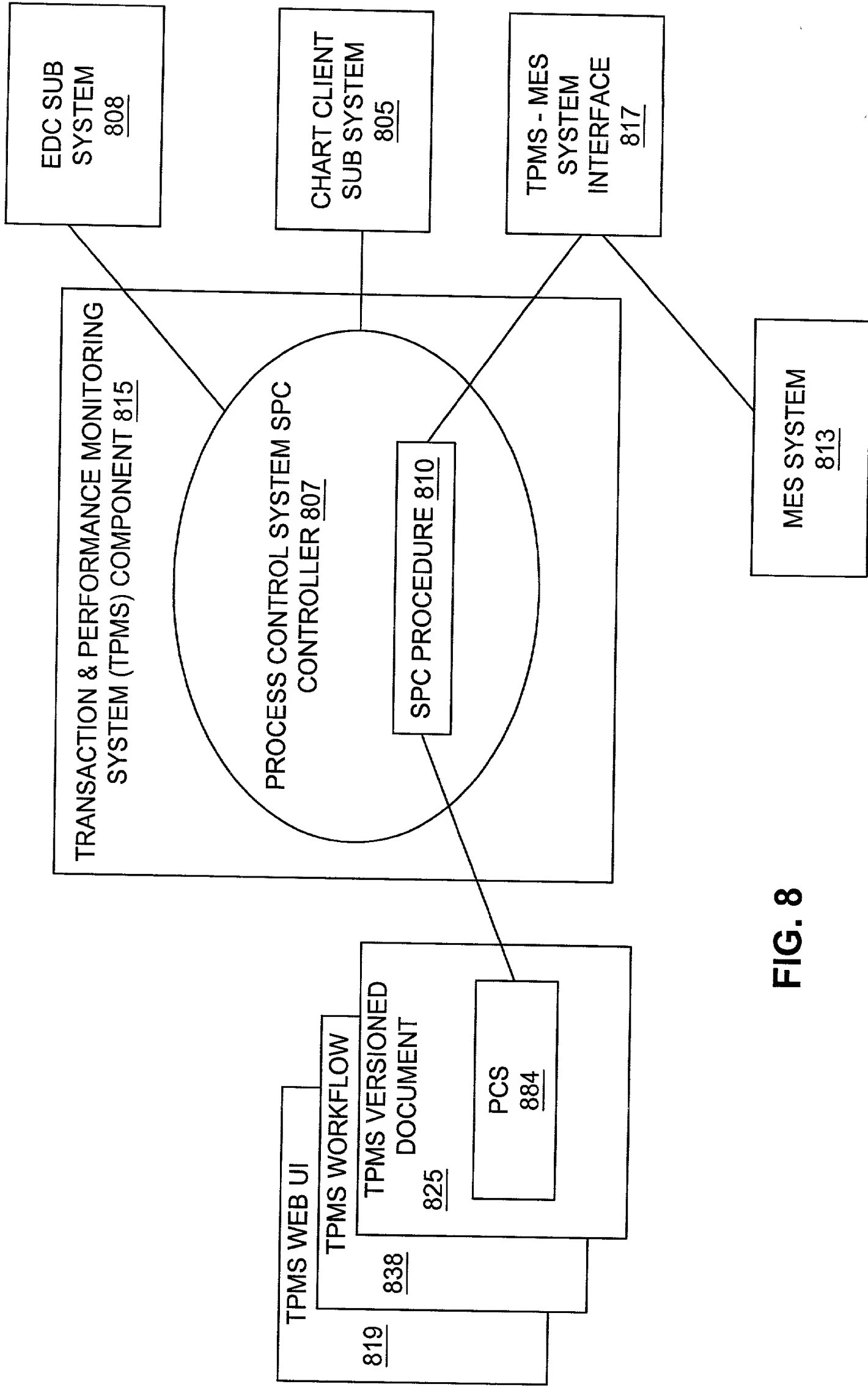


FIG. 8

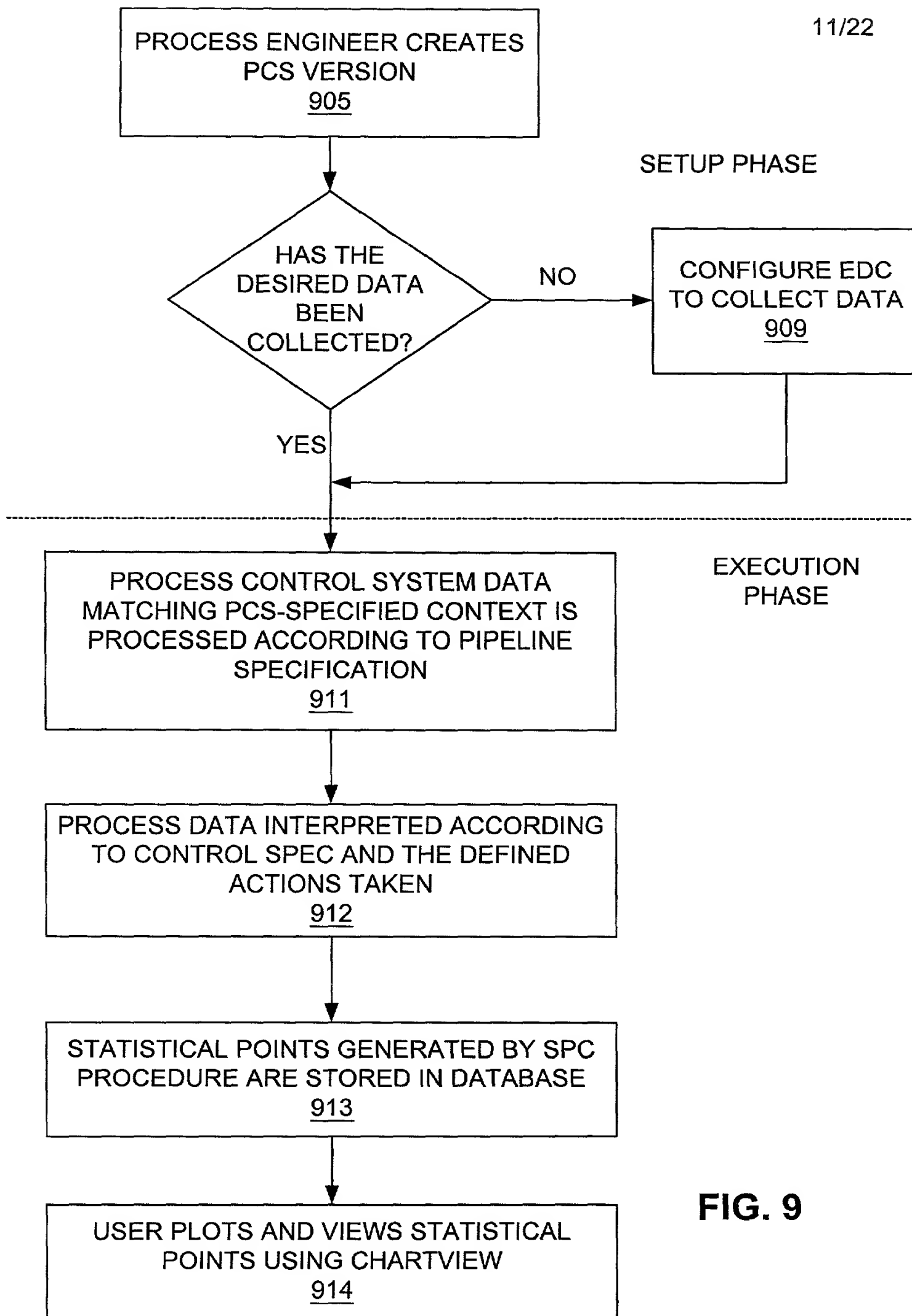
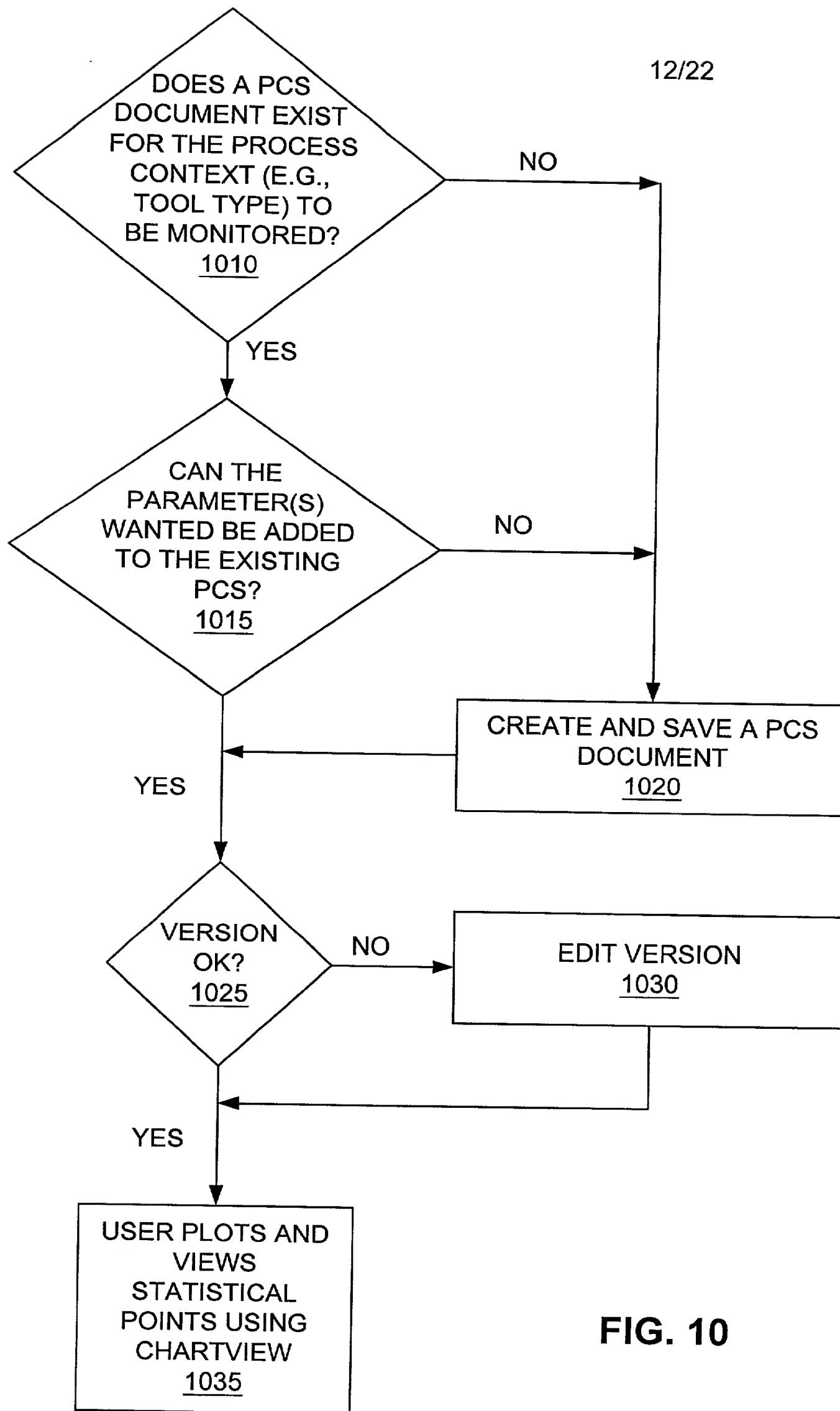


FIG. 9



**FIG. 10**

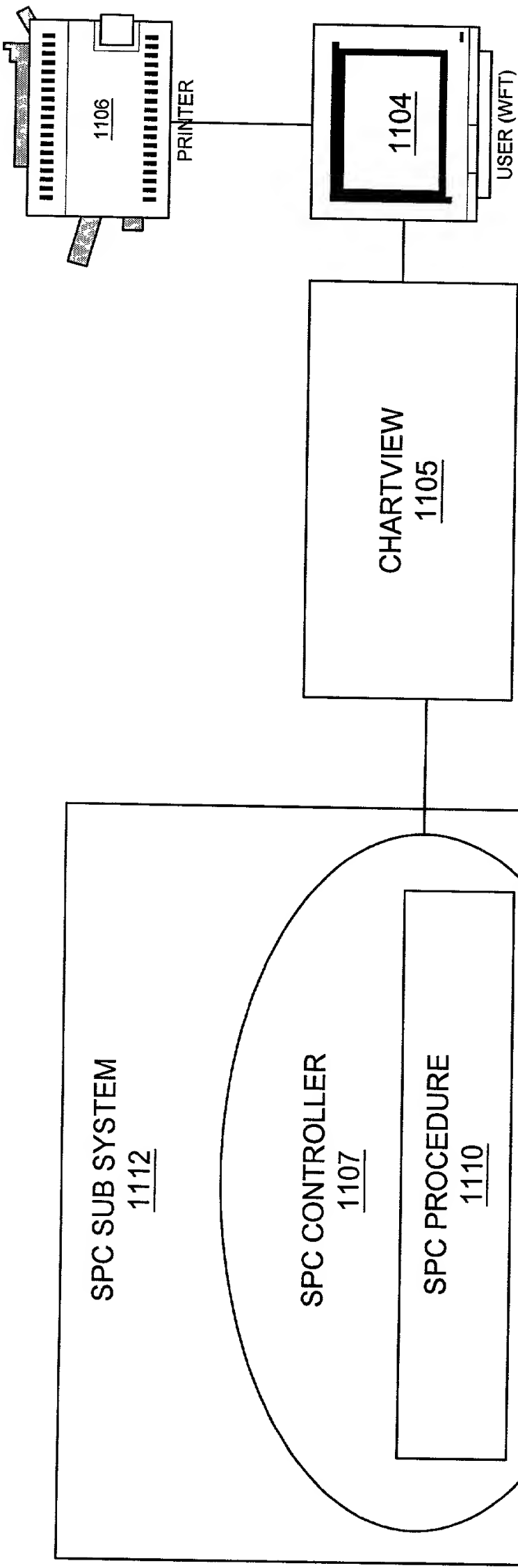


FIG. 11

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1200

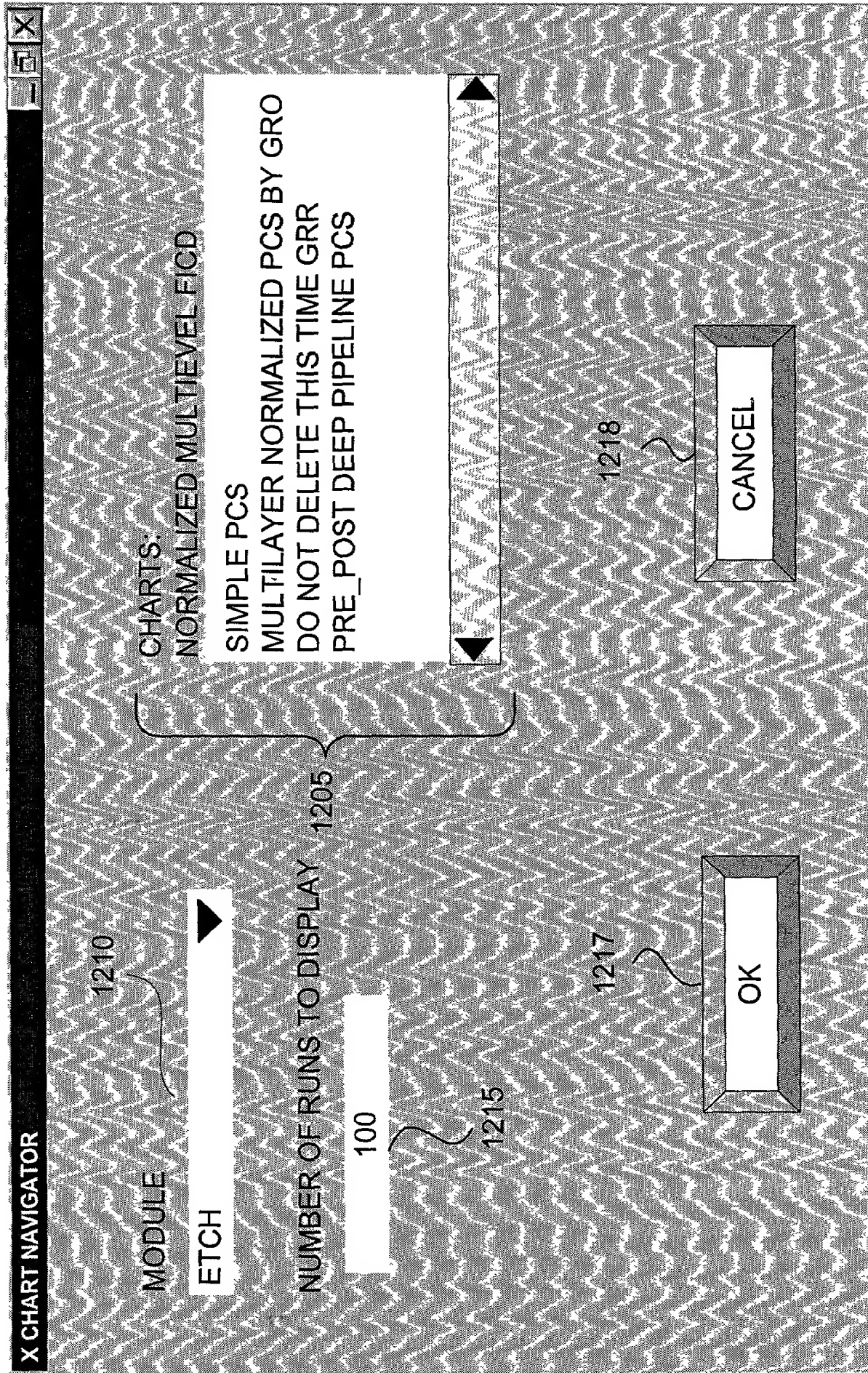


FIG. 12



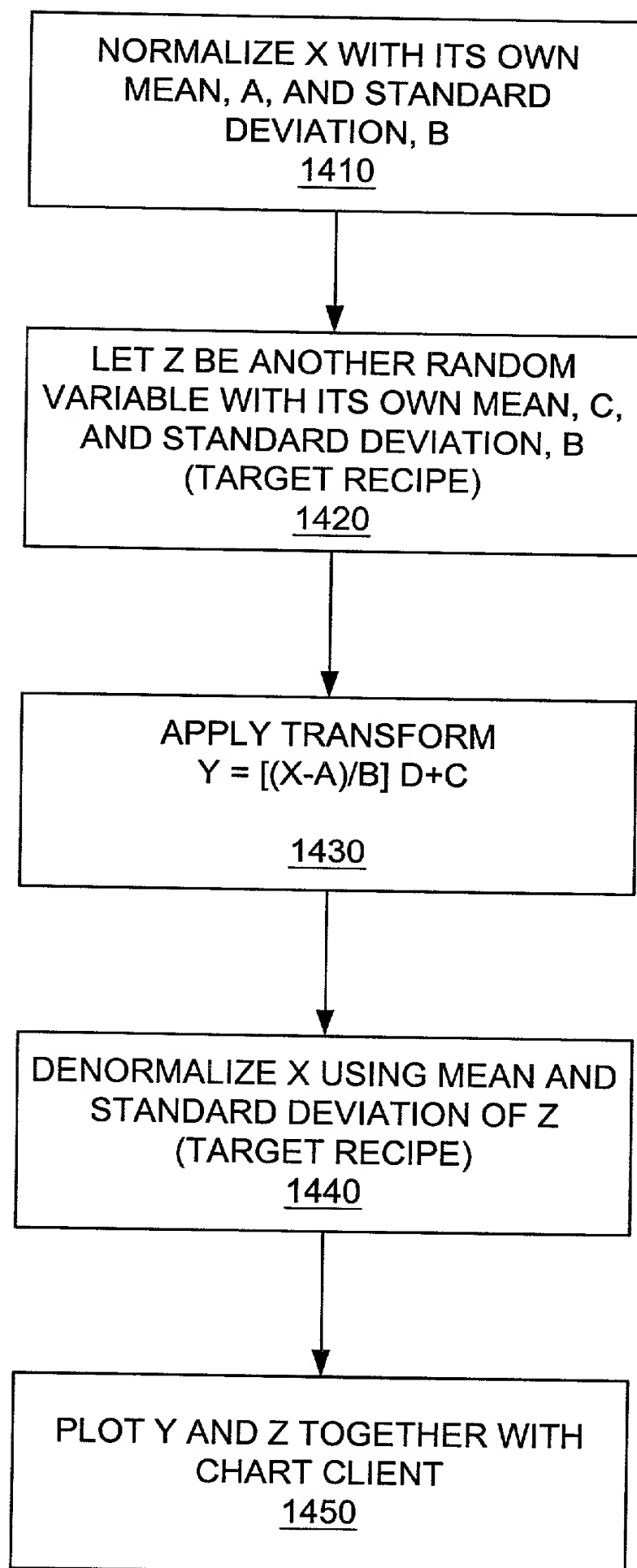


FIG. 14

**B**

**A**

**E**

**D**

**C**

**F**

**G**

**H**

**I**

**J**

**K**

**L**

**M**

**N**

**O**

**P**

**Q**

**R**

**S**

**T**

**U**

**V**

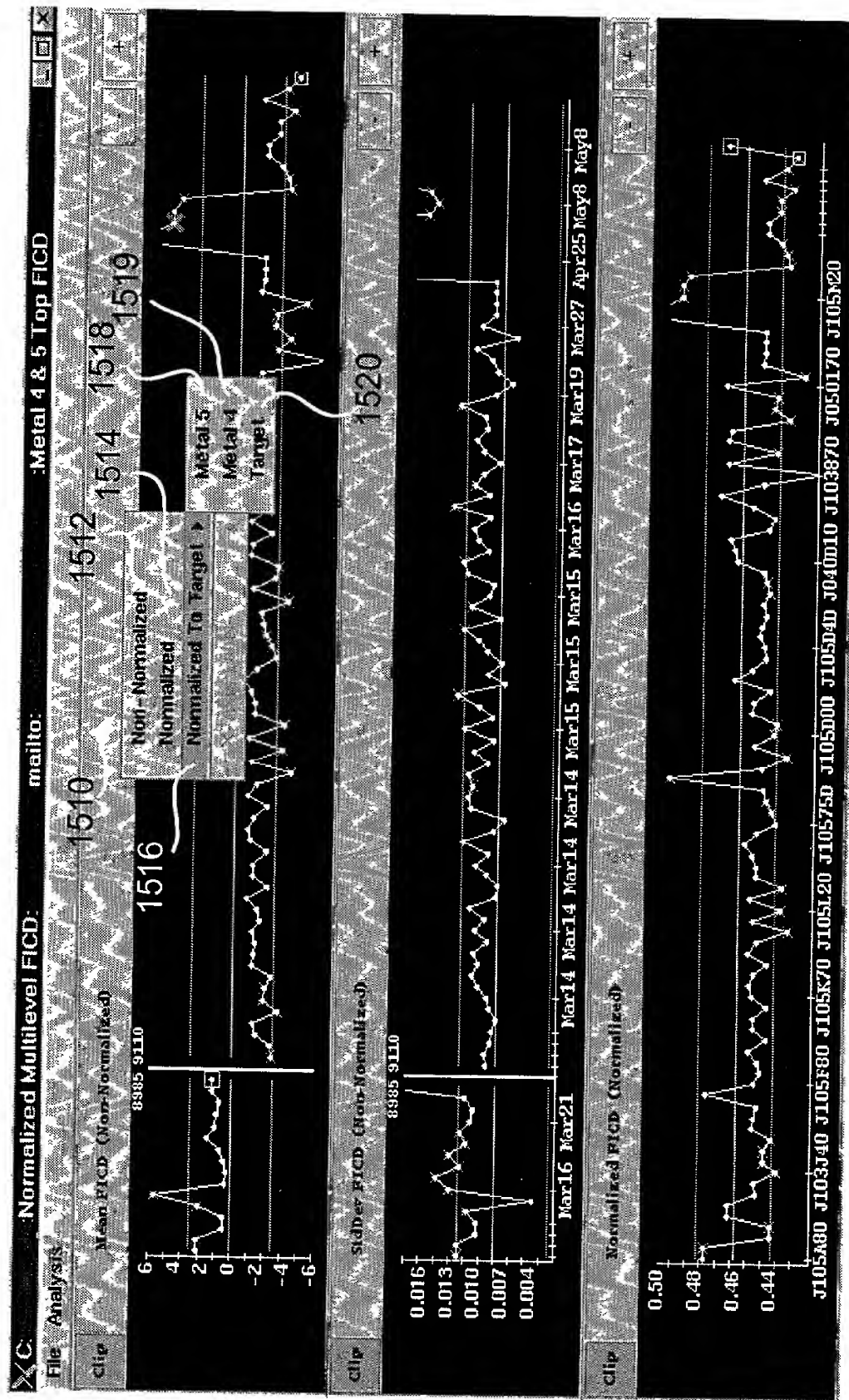
**W**

**X**

**Y**

**Z**

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**FIG. 15**

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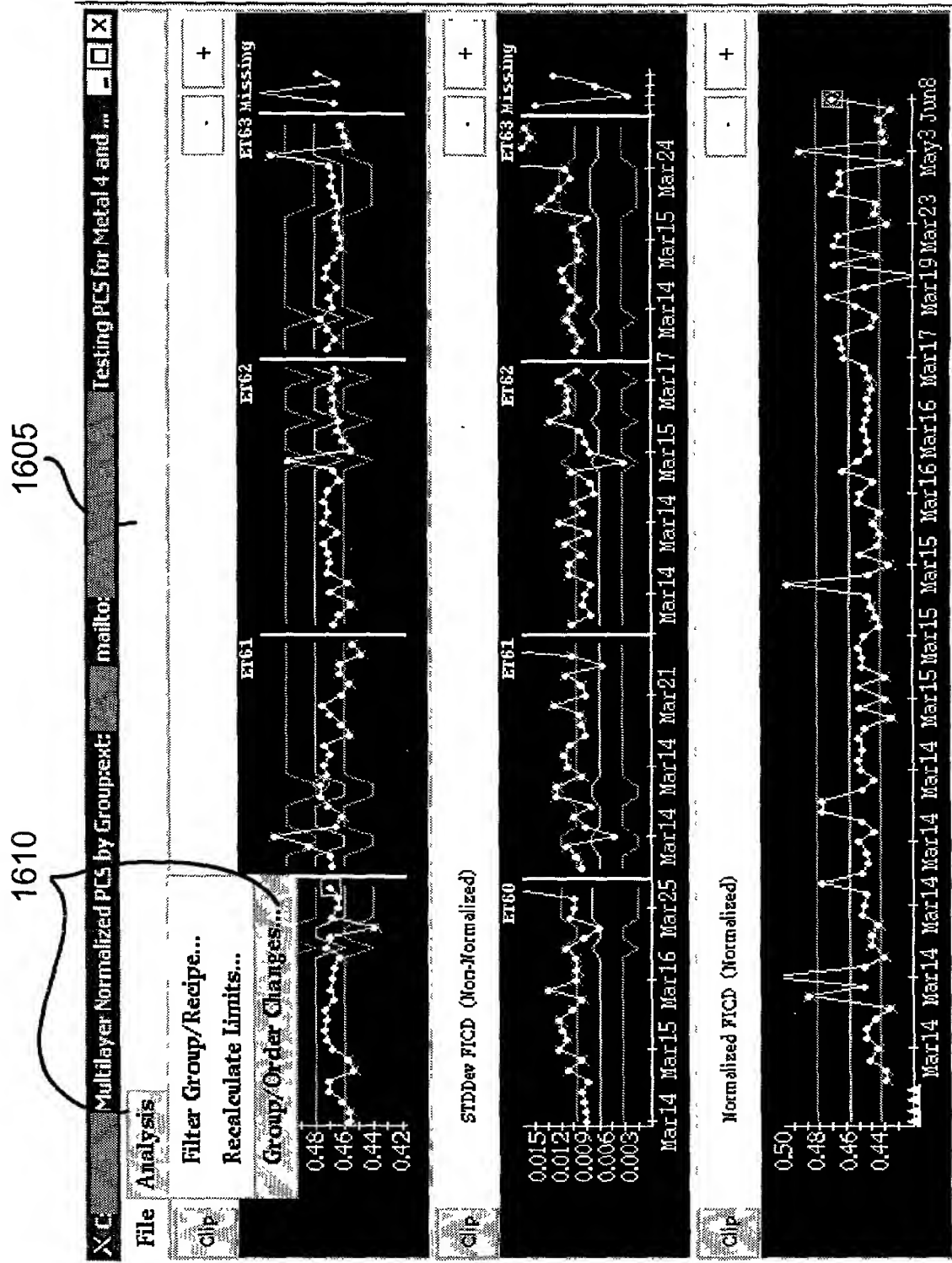


FIG. 16

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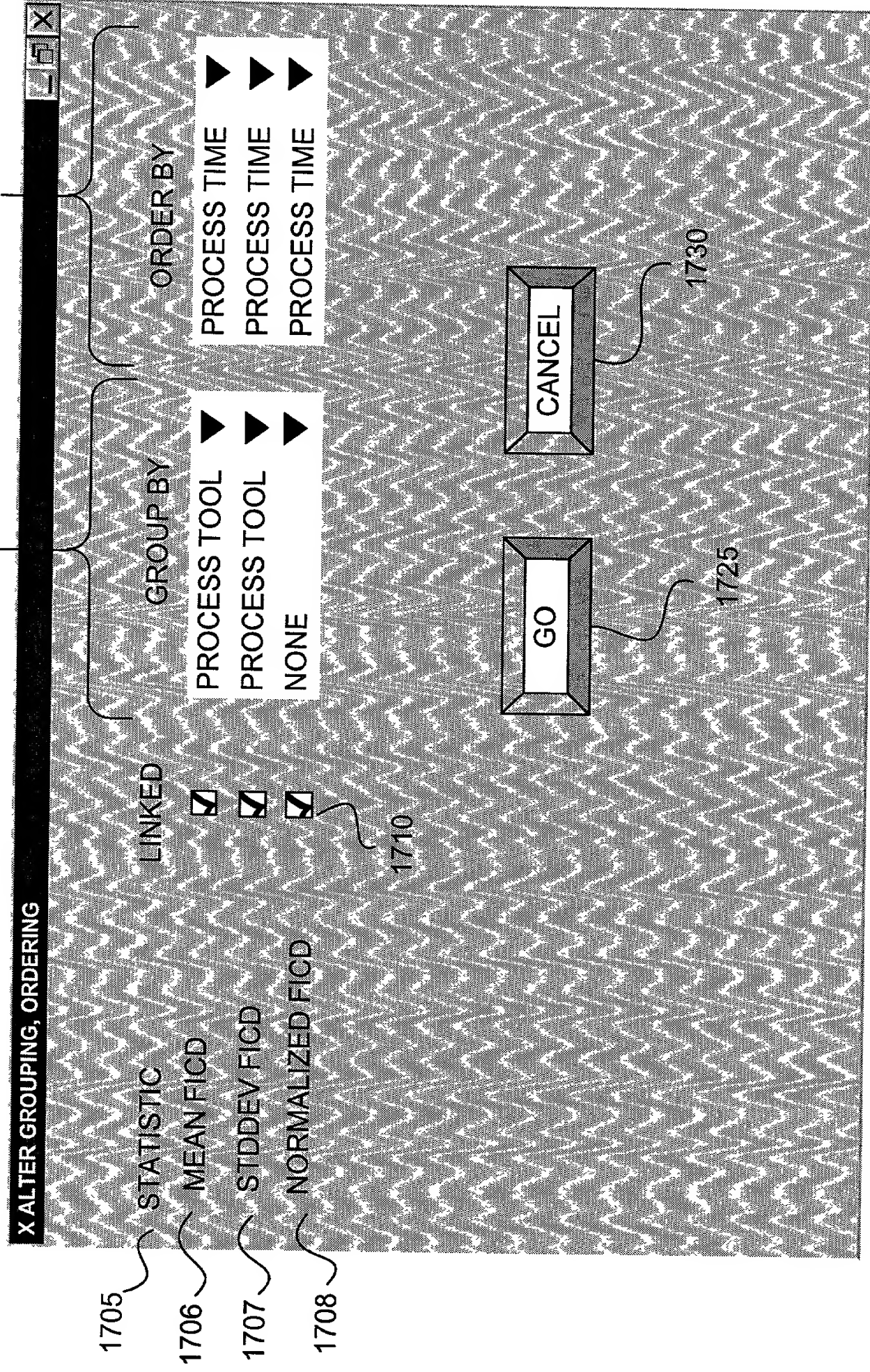


FIG. 17

1811

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1810

X GRAPHPOINT DETAIL WINDOW

GENERAL INFORMATION SCF

GENERAL

VALUE: 0.524400  
UCL: 0.5  
TARGET: 0.48  
LCL: 0.46  
PCS RECIPE: METAL 5  
RUNLD: 106537  
OOC VIOLATION: ONE OUT ABOVE [WE CONTROL RULES]

1812

ATTRIBUTES	VALUE
LOT	J105M20
OPERATION	9110
PRODUCT	6308AC
MEASUREMENT TIME	2001-04-25 13:32:04
OPAL	C012
BATCH	

OUT-OF-CONTROL ACTIONS

1814

ACTION	CORRECT	MESSAGE
SHUTDOWN TOOL	BRING BACK TOOL	
HOLD LOT	RELEASE LOT	
EMAIL		

1830

ANNOTATION HISTORY

1816

TIME	CREATOR	ANNOTATION
1825		

1820

DONE

1821

ADD

1800

FIG. 18

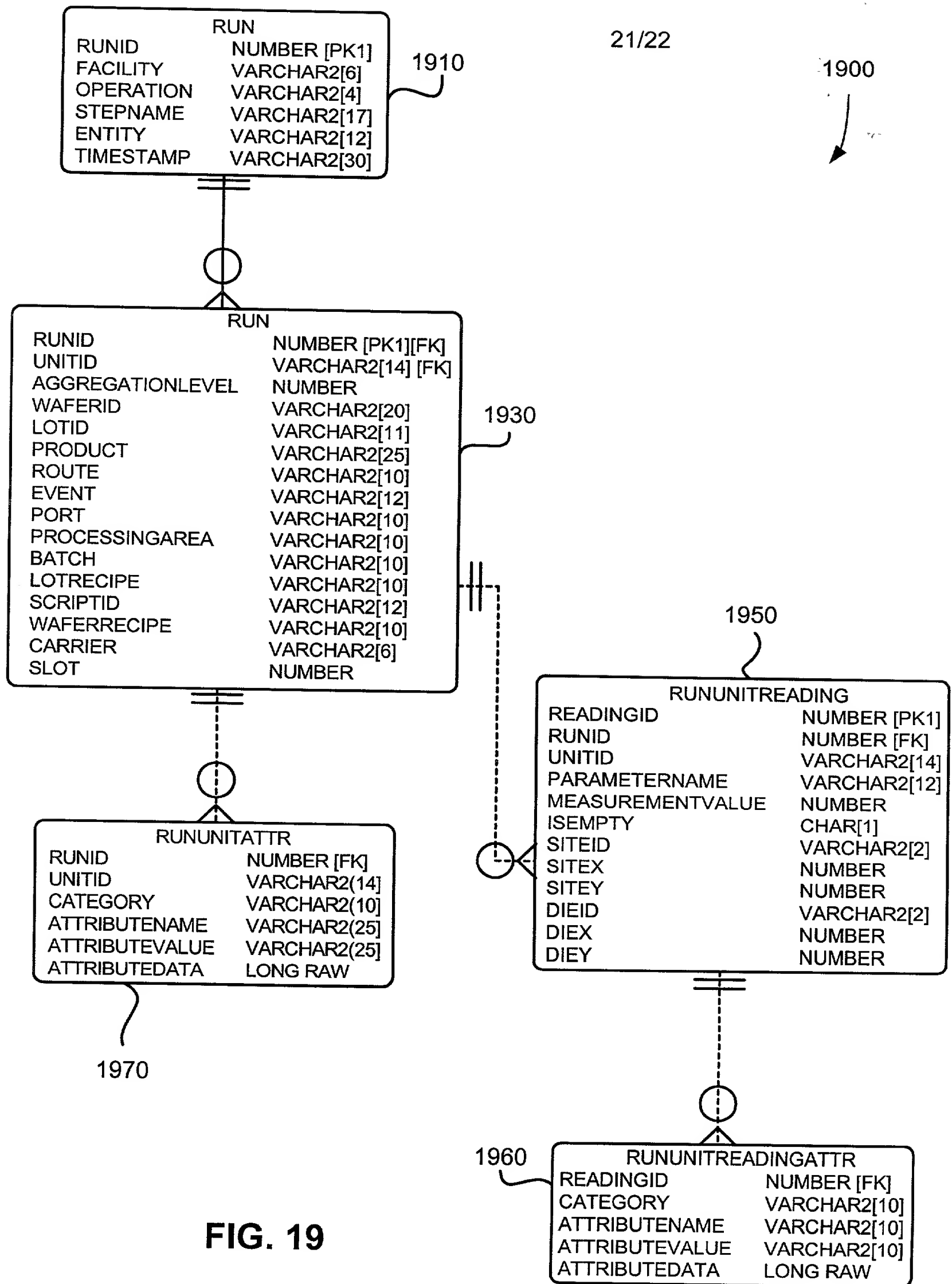
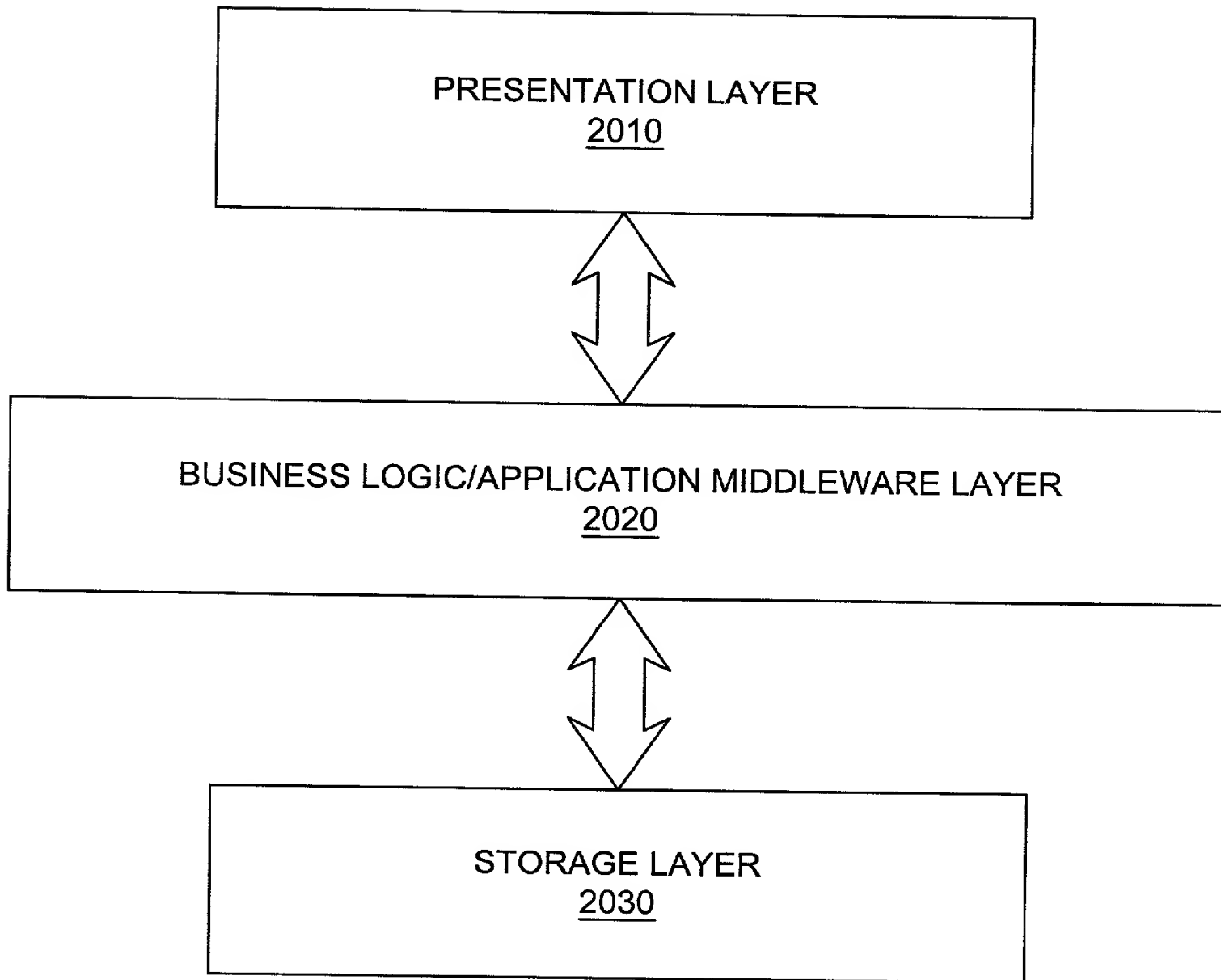


FIG. 19



**FIG. 20**